

# DRILLS THROUGH RIGHT THROUGH...



## HSS Drills

Price List w.e.f. 1st February, 2022



**JK Files & Engineering Limited**

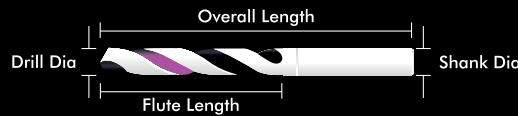
(Formerly known as JK Files (India) Limited)  
A subsidiary of **raymond** Limited



# HSS STRAIGHT SHANK JOBBER DRILLS GROUND FLUTE

## To IS: 5101 / DIN: 338 / BS: 328 / I.S.O

Maximum Retail Price List | w.e.f. 1st February, 2022



### Prices in Rs. per 10 nos.

Diameter (mm)	Diameter (inch)	dg / lg	Prices in Rs. per 10 nos.
0.50-0.65			920.00
0.70-0.75	1/32		920.00
0.80			920.00
0.85			920.00
0.90-0.95			920.00
1.00-1.50	3/64	54-60	490.00
1.51-1.60	1/16	53	520.00
1.61-1.98	5/64	48-52	520.00
1.99		47	530.00
2.00-2.10		45-46	530.00
2.18-2.49	3/32	40-44	530.00
2.50-2.60		38-39	530.00
2.64-2.70		37	530.00
2.71-2.79	7/64	35-36	530.00
2.80-3.00		32-34	550.00
3.05-3.17	1/8	31	680.00
3.20-3.57	9/64	28-30	750.00
3.60			940.00
3.66-3.91		23-27	1020.00
3.97-4.00	5/32	22	1000.00
4.04-4.30		18-21	1210.00
4.37-4.40	11/64	17	1230.00
4.50-4.76	3/16	13-16	1500.00
4.80		12	1550.00
4.85-4.98		9-11	1610.00
5.00-5.20	13/64	6-8	1620.00
5.22-5.60	7/32	3-5	1860.00
5.61-6.00	15/64	1-2, A	2060.00
6.04-6.20		B-C	2280.00
6.25-6.40	1/4	D-E	2310.00
6.50-6.80	17/64	F-H	2900.00
6.90-7.14	9/32	I-K	3150.00
7.20-7.50		L-M	3400.00
7.54-7.60	19/64		3670.00
7.67-7.90		N	3820.00
7.94-8.20	5/16	O-P	4040.00
8.30-8.33	21/64		4750.00
8.40-8.70		Q-R	4970.00
8.73-9.00	11/32	S	5240.00
9.09-9.50	23/64	T-U	5460.00
9.52-9.80	3/8	V-W	6210.00
9.90-10.20	25/64	X	6810.00
10.26-10.32	13/32	Y	7140.00
10.40-10.70		Z	7480.00
10.72-11.00	27/64		7920.00
11.10-11.40	7/16		8840.00
11.50-11.80	29/64		9330.00
11.90-12-20	15/32		9930.00
12.30-12.60	31/64		10570.00
12.70	1/2		10830.00
12.80--13.00			11140.00
13.10-13.40	33/64		13820.00
13.49-13.80	17/32		14710.00
13.89-14.25	35/64		16270.00
14.29-14.68	9/6, 37/64		16760.00
14.75-15.25	19/32		18400.00
15.48-15.50	39/64		19530.00
15.75-16.00	5/8		20600.00

### STANDARD MASONRY DRILLS

Size (mm)	Size (inch)	Prices in Rs. per pc
3	1/8	85.00
4	5/32	94.00
5	3/16	101.00
5.5	7/32	122.00
6	15/64	136.00
6.5	1/4	119.00
7	9/32	233.00
8	5/16	209.00
9	11/32	268.00
10	3/8	240.00
11	7/16	335.00
12	15/32	299.00
13	1/2	299.00

### SUPER GRANIT MASONRY DRILLS

Size (mm)	Size (inch)	Prices in Rs. per pc
3	1/8	146.00
4	5/32	164.00
5	3/16	175.00
5.5	7/32	204.00
6	15/64	234.00
6.5	1/4	204.00
7	9/32	272.00
8	5/16	354.00
9	11/32	459.00
10	3/8	407.00
11	7/16	570.00
12	15/32	505.00
13	1/2	505.00

#### Jobber Set:

Jobber Drill Set 1/16" to 1/4" (13 pc)	: - 1508.00
Jobber Drill Set 2.00 to 8.00 mm (13 pc)	: - 2249.00
Jobber Drill Set 1/16" to 1/2" (29 pc)	: - 13195.00
Jobber Drill Set 1/8" to 1/4" (4 pc)	: - 552.00
Jobber Drill Set 3/32" to 1/4" (7 pc)	: - 882.00
Jobber Drill Set 1.00 to 13.00 mm (25 pc)	: - 9650.00

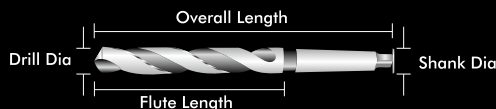
#### Special notes:

- Intermediate, unlisted sizes, price of the next larger listed size will be charged.
- Quick Spiral or Slow Spiral drills upto sizes 3.17 mm and sizes over 3.17 mm will be charged 50% and 25% Extra respectively.
- Jobber Series Drills with Tenon can be supplied at 20% extra for sizes upto 6.50 mm 10% extra for sizes over 6.50 mm.
- All sizes can be ordered in multiple of 10 only.

# HSS TAPER SHANK TWIST DRILLS

To IS: 5103/ DIN: 345 / BS: 328 / I.S.O

Maximum Retail Price List | w.e.f. 1st February, 2022



## Prices in Rs. per pc

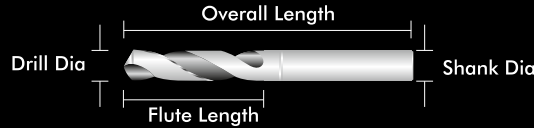
SIZE IN MM	SIZE IN INCH	Prices in Rs. per pc
3.00-3.17	1/8	506.00
3.20		522.00
3.50		522.00
3.57-3.80	9/64	522.00
3.97-4.00	5/32	522.00
4.20-6.00	11/64, 3/16, 13/64, 7/32, 15/64	681.00
6.20		782.00
6.35	1/4	782.00
6.50-6.80	17/64	782.00
7.00-7.50	9/32	828.00
7.54-8.00	19/64, 5/16	828.00
8.20		938.00
8.33	21/64	989.00
8.50		938.00
8.73	11/32	938.00
8.80		1041.00
9.00		1010.00
9.13-9.20	23/64	1041.00
9.50-9.52	3/8	1010.00
9.80		1113.00
9.92	25/64	1179.00
10.00		1050.00
10.20		1150.00
10.32	13/32	1179.00
10.50		1441.00
10.72	27/64	1498.00
10.80-11.00		1415.00
11.11	7/16	1480.00
11.20-11.80	29/64	1480.00
11.91	15/32	1609.00
12.00-12.80	31/64, 1/2	1480.00
13.00		2013.00
13.10-13.49	33/64, 17/32	2098.00
13.50-13.80		2255.00
13.89-14.00	35/64	2343.00
14.25-14.29	9/16	2454.00
14.50-15.00	37/64	2564.00
15.08	19/32	2711.00
15.25-15.75	39/64	2748.00
15.87	5/8	2660.00
16.00-16.27	41/64	2766.00
16.50-17.25	21/32, 43/64	2828.00
17.46	11/16	2883.00
17.50		2991.00
17.75		3027.00
17.86-18.50	45/64, 23/32	3272.00
18.65-19.05	47/64, 3/4	3272.00
19.25-19.84	49/64, 25/32	3414.00
20.00		3603.00
20.24-20.64	51/64, 13/16	3725.00
20.75-21.00		3873.00
21.03-21.43	53/64, 27/32	4036.00
21.50-21.75		4093.00
21.83-22.22	55/64, 7/8	4166.00
22.25-22.50		4467.00
22.62-23.00	57/64	4624.00
23.02	29/32	4864.00
23.25		4370.00
23.42-23.81	59/64, 15/16	5524.00
24.00		5669.00
24.21-24.25	61/64	5460.00
24.50		5778.00
24.61	31/32	5460.00
24.75-25.00	63/64	6035.00
25.25-25.40	1	6108.00

SIZE IN MM	SIZE IN INCH	Prices in Rs. per pc
25.50-25.75		6970.00
25.80-26.19	1.1/64, 1.3/32	6928.00
26.25		6968.00
26.50		7774.00
26.59-26.75	1.3/64	7437.00
26.99	1.1/16	7760.00
27.00-27.25		7650.00
27.38-27.78	1.5/64, 1.3/32	7760.00
28.00		8401.00
28.18-28.57	1.7/64, 1.1/8	8419.00
28.75		9099.00
28.97-29.37	1.9/64, 1.5/32	8821.00
29.50-29.75		8855.00
29.77-30.00	1.11/64	9118.00
30.16	1.3/16	9813.00
30.25-30.50		10174.00
30.56-30.96	1.13/64, 1.7/32	10330.00
31.00-31.25		11511.00
31.35-31.50	1.15/64	12011.00
31.75	1.1/4	12945.00
32.00-32.54	1.17/64, 1.9/32	13529.00
32.94-33.34	1.19/64, 1.5/16	13852.00
33.50		14452.00
33.73-34.00	1.21/64	14723.00
34.13	1.11/32	15206.00
34.50		15971.00
34.53	1.23/64	16131.00
34.92-35.00		15971.00
35.32-35.72	1.25/64 & 1.13/32	16935.00
36.00		17185.00
36.12-36.91	1.27/64, 1.7/16, 1.29/64	17540.00
37.00		17969.00
37.31	1.15/32	17969.00
37.50		19145.00
37.70-38.10	1.31/64, 1.1/2	20561.00
38.50-38.89	1.33/64, 1.17/32	20035.00
39.00-39.69	1.9/16	21228.00
40.00		21764.00
40.08-40.48	1.37/64, 1.19/32, 1.39/64	22138.00
40.50-41.27	1.5/8	23013.00
41.50-41.67	1.41/64	23921.00
42.00		24385.00
42.07	1.21/32	23921.00
42.47-42.50	1.43/64	24527.00
42.86	1.11/16	24831.00
43.00-43.66	1.45/64, 1.23/32	25417.00
44.00-44.50	1.47/64, 1.3/4	26311.00
44.85-45.24	1.49/64, 1.25/32	26931.00
45.50-46.04	1.51/64, 1.13/16	28144.00
45.43-47.00	1.53/64, 1.27/32	29570.00
47.23-47.50	1.55/64, 1.7/8	30195.00
48.00-48.42	1.57/64, 1.29/32	32923.00
48.50-49.21	1.59/64, 1.15/16	33152.00
49.50-50.00	1.61/64	33510.00
50.01	1.31/32	33777.00
50.40-50.80	1.63/64, 2	35292.00
51.00-52.39	2.1/32, 2.1/16	48394.00
52.50		67812.00
53.00-54.00	2.3/32, 2.1/8	62364.00
54.50-55.56	2.5/32, 2.3/16	65498.00
56.00-57.15	2.7/32, 2.1/4	68261.00
57.50-58.74	2.9/32, 2.5/16	74499.00
59.00-60.00	2.11/32	75926.00

# HSS STRAIGHT SHANK STUB SERIES DRILLS

To IS: 5100/ DIN: 1897 / BS: 328 / I.S.O

Maximum Retail Price List | w.e.f. 1st February, 2022



## Prices in Rs. per 10 nos

SIZE IN MM	SIZE IN INCH	Prices in Rs. per 10 nos
1.00-1.50	3/64,	490.00
1.59-1.98	1/16,5/64	490.00
2.00-2.78	3/32, 7/64	480.00
2.80-3.00		560.00
3.17	1/8	650.00
3.20-3.57	9/64	700.00
3.80-4.00	5/32	920.00
4.20-4.37	11/64	1050.00
4.50-4.80	3/16	1,280.00
5.00-5.20	13/64	1,390.00
5.50-5.56	7/32	1540.00
5.80-5.95	15/64	1720.00
6.00		1750.00
6.20-6.35	1/4	1960.00
6.50-6.80	17/64	2370.00
7.00-7.20	9/32	2620.00
7.50		2690.00
7.54	19/64	2950.00
7.80		3010.00
7.94-8.20	5/16	3320.00
8.33-8.50	21/64	4260.00
8.73-9.00	11/32	4430.00
9.13-9.50	23/64	4680.00
9.52	3/8	4910.00
9.80		5190.00
9.92- 10.2	25/64	5990.00
10.32-10.50	13/32	6380.00
10.72-11.00	27/64	7220.00
11.11	7/16	7570.00
11.20		8010.00
11.50-11.80	29/64	8580.00
11.91-12.20	15/32	8580.00
12.30-12.50	31/64	9280.00
12.70-13.00	1/2	9540.00
13.20		11720.00
13.49-13.80	17/32	12530.00
14.00-14.29	9/16	13030.00
14.50		14170.00
14.75-15.25	19/32	15390.00
15.50-16.00	5/8	16700.00

SIZE IN MM	SIZE IN INCH	Prices in Rs. per 10 nos
16.25-16.67	21/32	16760.00
16.75-17.00		17130.00
17.25-17.46	11/16	17430.00
17.50		17440.00
17.75-18.00		17710.00
18.25-18.50	23/32	17970.00
18.75-19.05	3/4	18300.00
19.25-19.84	25/32	18700.00
20.00		18940.00
20.25-20.64	13/16	19390.00
20.75-21.00		20130.00
21.25-21.50	27/32	20350.00
21.75-22.22	7/8	21350.00
22.25-22.50		22700.00
22.75-23.02	29/32	23010.00
23.25-23.81	15/16	24310.00
24.00-24.61	31/32	26870.00
24.75-25.00		29500.00
25.25-25.40	1	29660.00
25.50-26.00		33460.00
26.19-26.50	1.1/32	34220.00
26.99	1.1/16	34560.00
27.00-27.50		36500.00
27.78-28.00	1.3/32	38570.00
28.50		38910.00
28.57	1.1/8	38910.00
29.00		40860.00
29.37-29.50	1.5/32	44910.00
30.00-30.16	1.3/16	45500.00
30.50-31.00	1.7/32	51210.00
31.50-31.75	1.1/4	51950.00
32.00		53370.00
32.50-33.34	1.9/32,1.5/16	54690.00
33.50-34.00		57630.00
34.13-34.92	1.11/32,1.3/8	63250.00
35.00		69490.00
35.50-36.51	1.13/32,1.7/16	70530.00
37.00		75770.00
37.31-38.10	1.15/32,1.1/2	76920.00
38.50-39.00		85870.00
39.50-40.00		87420.00

### Special notes:

- Intermediate or non-listed sizes, price of the next larger listed size will be charged.
- Quick Spiral or Slow Spiral drills upto sizes 3.17 mm (1/8") and sizes over 3.17 mm (1/8") will be charged 50% and 25% Extra respectively, subject to minimum ordering value worth Rs. 10,000/- per size.
- All sizes upto dia 13.00mm to be can be ordered in multiple of 10 only.

### Terms and Conditions:

- These are the current prices and supersede all previous price-lists.
- Prices are F.O.R. Destination
- Prices are subject to revision without prior notice and all pending orders, if any, will be invoiced at the rates ruling on the date of delivery.
- Dealers are free to charge lower than the Maximum Recommended Retail Price.
- Please refer to us for Centre Drills with special dimensions.
- All legal proceedings are subject to Mumbai Jurisdiction.

AUTHORISED DEALER



**JK Files & Engineering Limited**  
(Formerly known as JK Files (India) Limited)  
A subsidiary of **Raymond Limited**

Regd. Off.: New Hind House, N.M. Marg, Ballard Estate, Mumbai 400 001. Maharashtra, India.  
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